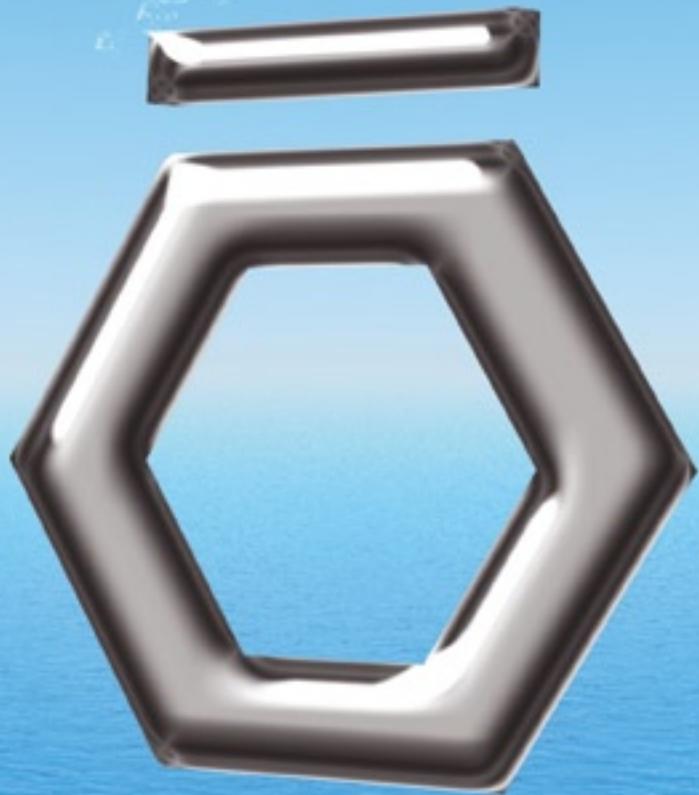


METAL CATALYSTS



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Астана (7172)727-132
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Барнаул (3852)73-04-60
Белгород (4722)40-23-64
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Владивосток (423)249-28-31
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Калуга (4842)92-23-67
Кемерово (3842)65-04-62
Киров (8332)68-02-04
Краснодар (861)203-40-90
Красноярск (391)204-63-61
Курск (4712)77-13-04
Липецк (4742)52-20-81

Киргизия (996)312-96-26-47

Магнитогорск (3519)55-03-13
Москва (495)268-04-70
Мурманск (8152)59-64-93
Набережные Челны (8552)20-53-41
Нижний Новгород (831)429-08-12
Новокузнецк (3843)20-46-81
Новосибирск (383)227-86-73
Омск (3812)21-46-40
Орел (4862)44-53-42
Оренбург (3532)37-68-04
Пенза (8412)22-31-16

Россия (495)268-04-70

Пермь (342)205-81-47
Ростов-на-Дону (863)308-18-15
Рязань (4912)46-61-64
Самара (846)206-03-16
Санкт-Петербург (812)309-46-40
Саратов (845)249-38-78
Севастополь (8692)22-31-93
Симферополь (3652)67-13-56
Смоленск (4812)29-41-54
Сочи (862)225-72-31
Ставрополь (8652)20-65-13

Казахстан (772)734-952-31

Сургут (3462)77-98-35
Тверь (4822)63-31-35
Томск (3822)98-41-53
Тула (4872)74-02-29
Тюмень (3452)66-21-18
Ульяновск (8422)24-23-59
Уфа (347)229-48-12
Хабаровск (4212)92-98-04
Челябинск (351)202-03-61
Череповец (8202)49-02-64
Ярославль (4852)69-52-93

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COUPLING REACTIONS WITH CATALYSTS AND REAGENTS FROM ACROS ORGANICS

INTRODUCTION

Precious metal catalysis is booming in organic synthesis since the last decades and many precious metal compounds have been synthesized to fulfil the need for specialized catalysts¹.

Some prominent examples for modern catalytical reactions are:

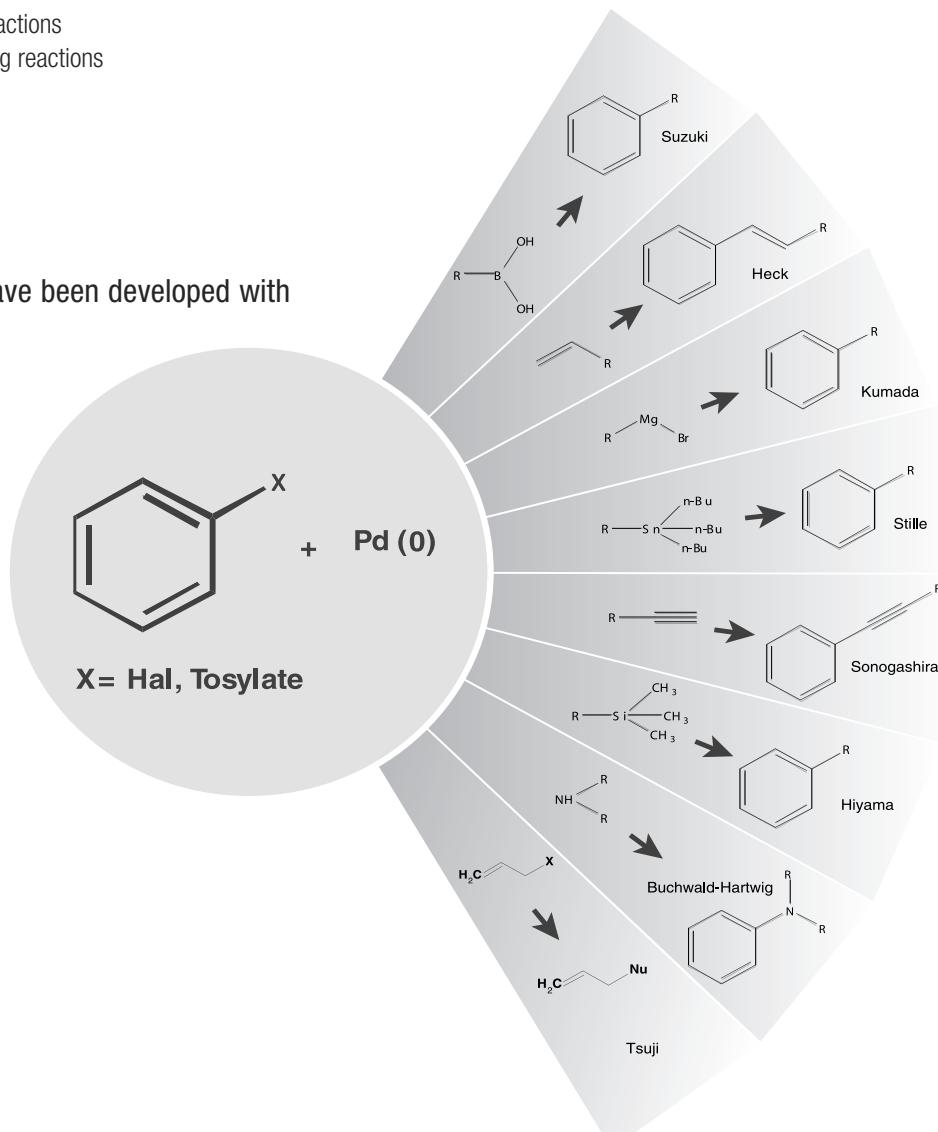
- › Hydrosilylations
- › Carbonylations and decarbonylations
- › Asymmetric hydrogenations
- › Selective oxidations
- › Alkene-methatesis
- › Carbon-Carbon-coupling reactions
- › Carbon-Heteroatom-coupling reactions

Especially the precious-metal catalysed coupling reactions have remarkably enlarged the toolbox of organic chemistry since their first examples in the late 1960th.

A broad variety of substrates and possible targets, good tolerance of different functional groups, mild reaction conditions, high yields and efficient catalysts make these modern couplings to widely used reactions.

Several coupling reactions have been developed with different substrates:

- › Heck
- › Stille
- › Suzuki
- › Sonogashira
- › Kumada
- › Negishi
- › Buchwald-Hartwig
- › Hiyama
- › Tsuji

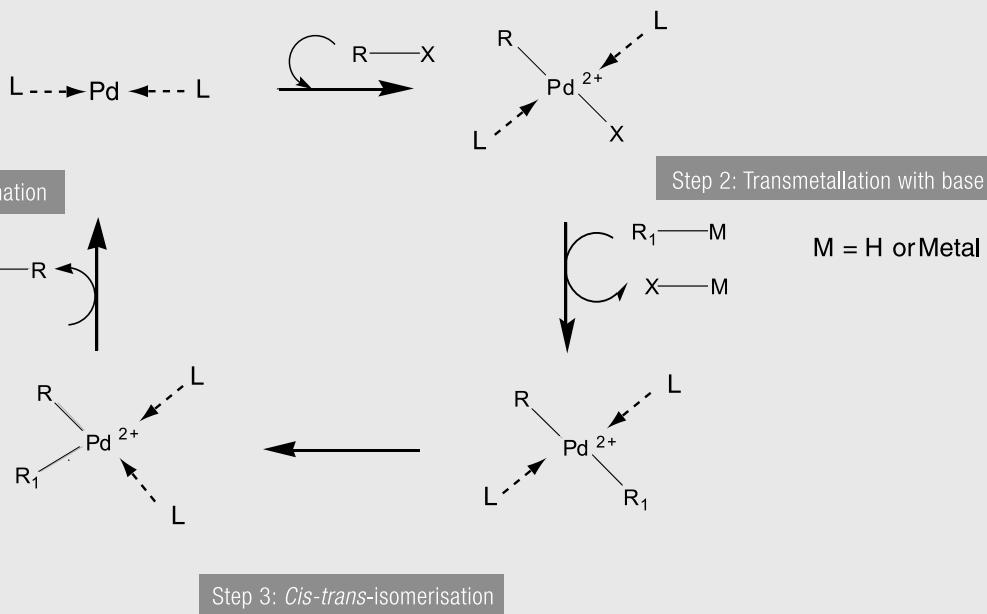


¹ P.B.Kettler, Organic Process Research & Development 7 2003 342

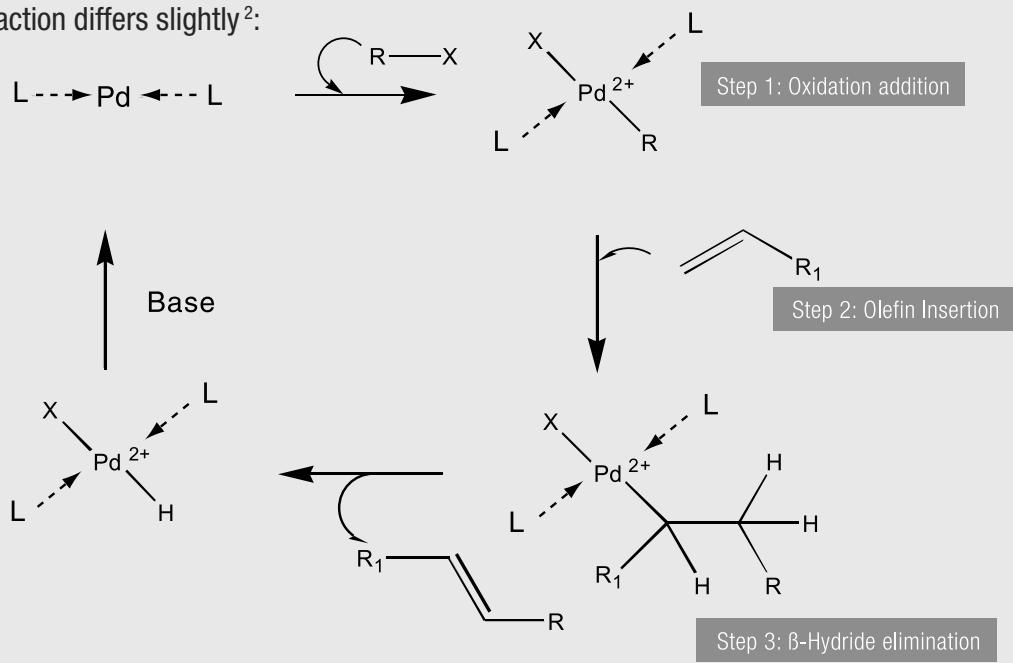
Most of these coupling reactions have a similar catalytical cycle:

Step 1: Oxidative Addition

The oxidative addition is the rate determining step. The reactivity of the halogenides follows the order $I \sim (OSO_2CF_3) > Br >> Cl$ in most coupling reactions



The Heck-reaction differs slightly²:



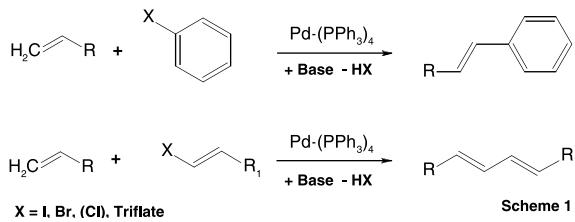
The following pages give an overview over the most common carbon-carbon and carbon-heteroatom coupling reactions, the catalysts and the substrates offered by Acros Organics.



HECK-REACTION¹

Precious-Metal catalysts from Acros Organics for coupling reactions in organic synthesis (I)

The reaction was discovered in the end of the 1960th and has since then achieved the status of a standard-reaction in organic synthesis². In the Heck-reaction an alkene (1) is coupled with a aryl- or alkenyl-halogenide (2) to vinylarenes or dienes (3) (*Scheme 1*).

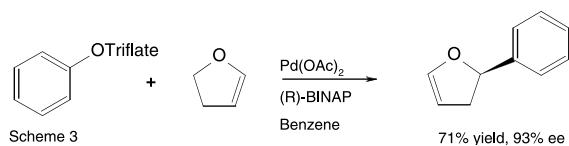


The reaction is catalysed by palladium(0)complexes with tertiary phosphine-ligands. The catalyst is either added directly, i.e. as tetrakis(triphenylphosphine)palladium(0) (Acros 20238) or, more common, the catalyst is produced *in situ* by reduction³ of palladium-salts in the presence of a suitable phosphine-ligand.

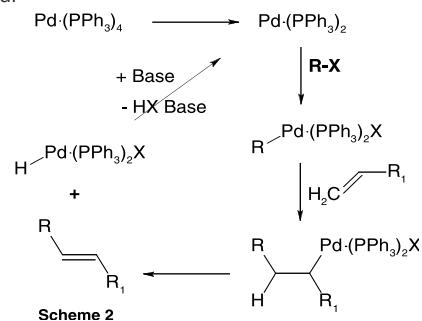
Because of the oxidative addition of R-X to the Pd(PPh₃)₂ (*Scheme 2*) the rate determining step is the reactivity of the halogenides (ArI > ArBr > ArCl).

Terminal alkenes are good substrates for the Heck-reaction and react at the non-substituted carbon. Non-terminal, 1,2-disubstituted alkenes give usually product mixtures, with a preference for the less sterically hindered carbon⁵.

The choice of the right amine-base⁶ and especially the right phosphine-ligand has great influence on the selectivity and reactivity in the Heck-reaction.



Chiral ligands like (R)- or (S)- Binap have been used for an enantioselective Heck-reaction (*Scheme 3*)^{6,7,8}.



USEFUL CHEMICALS FROM ACROS ORGANICS FOR THE HECK-REACTION

Tetrakis(triphenylphosphine)palladium(0) 99%	20238	1 g / 5 g	Bis(triphenylphosphine)palladium(0) 98%	36350	100 mg
Palladium(II) acetate 47.5% Pd	19518	2 g / 10 g	Bis(tricyclohexylphosphine)palladium(0)	36351	100 mg
Palladium(II) chloride 59% Pd	19520	5 g	Tri-m-tolylphosphine 98%	31728	5g
Palladium(II) chloride 99,999%	36967	1 g / 5 g	Tri-p-tolylphosphine 95%	42233	5g
Bis(triphenylphosphine)palladium(II) chloride 15% Pd	19732	1 g / 5 g	Tri-o-tolylphosphine 99%	42232	5g
Bis(triphenylphosphine)palladium(II) chloride 98%	29925	250 mg / 5 g	Tris(4-methoxyphenyl)phosphine 95%	42224	10 g
Tris(dibenzylideneacetone)dipalladium(0) 97%	31877	500 mg / 5 g	Tris(4-chlorophenyl)phosphine 97%	42221	2 g
Bis(dibenzylideneacetone)palladium	29197	1 g / 5 g	Triisopropylphosphine 98%	31733	1 g / 5 g
Bis(triphenylphosphine)palladium(II) acetate 99%	20927	1 g / 5 g	Tri-tert-butylphosphine 95%	36098	1g / 5 g
(R)-(+)-2,2'-Bis(diphenylphosphino)-1,1'-binaphthyl 99+%	26553	250 mg	Trimesitylphosphine 97%	32113	1 g
(S)-(−)-2,2'-Bis(diphenylphosphino)-1,1'-binaphthyl 99+%	26554	250 mg	Tris(2,6-dimethoxyphenyl)phosphine	36496	5 g / 25 g
(±)-2,2'-Bis(diphenylphosphino)-1,1'-binaphthyl	36864	5 g	Tricyclohexyl phosphine 97%	42161	5 g

¹ R.F. Heck, J.am.chem..soc. **1968**, 90, 5518.

² A. deMeijere, F.E. Meyer, Angew.Chem. Int.Ed. Engl. **1994**, 33, 2379.

³ Either the olefin or the amine-base act as reducing agent.

⁴ J.K. Stille, Angew.Chem.Int.Ed. Engl. **1986** 25, 508

⁵ Organikum, 21st edition, Wiley-VCH, Weinheim 2000

⁶ T.Hayashi, A. Kubo, F. Ozawa Pure&Appl.Chem. **1992**, 64, 421.

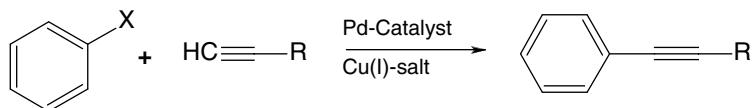
⁷ T. Hayashi et.al. Tetrahedron Lett. **1993**, 34, 2505.

⁸ A.B.Dounay, K.Hatahara, J.J.Kodanko, M.Oestreich, L.E.Overmann, L.A.Pfeifer, M.M.Weiss, J.am.chem..soc. **2003**, 125, 6261

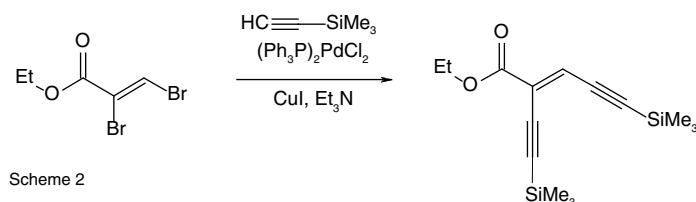
SONOGASHIRA-REACTION¹

Precious-Metal catalysts from Acros Organics for coupling reactions in organic synthesis (II)

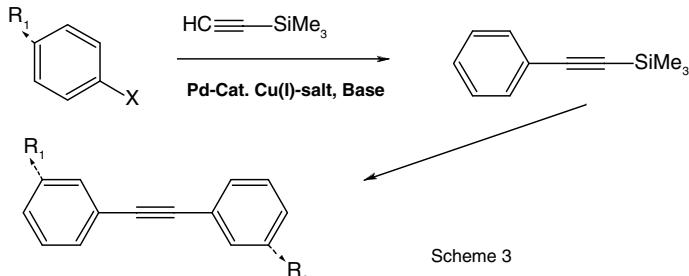
The Sonogashira-reaction and the closely related Stephens-Castro reaction² consists of the palladium-catalysed coupling of copper-acetylides and aryl-halogenides to yield alkynylarenes³ (*Scheme 1*).



This reaction is one of the most important reactions to produce alkynyl- and aryl-acetylenes⁴, which have recently got a lot of attention as endiyn-antibiotics^{5,6} (*Scheme 2*).



The use of silylated acetylene avoids the coupling at both positions, but if required, the silyl-protecting group can be removed in-situ, to enable the second coupling reaction i.e. for the synthesis of un-symmetric bis-arylethyne⁷ (*Scheme 3*).



The Sonogashira-reaction has a broad scope, tolerating several functional groups. It can be performed with ammonia as base in aqueous solution⁸ and even works with palladium on carbon as catalyst⁹ instead of homogeneous palladium catalysts. Recent improvements of the reaction are the development of efficient catalysts for the use of arylchlorides¹⁰ and copper-free protocols¹¹.

CATALYSTS AND REAGENTS FROM ACROS ORGANICS FOR THE SONOGASHIRA-REACTION

(Triethylsilyl)acetylene	36873	1 g / 5 g	Bis(benzonitrile)palladium(II) chloride	20790	1 g
Trimethylsilylacetylene 98%	20357	5 g / 25 g	Bis(triphenylphosphine)palladium(II)chloride 98%	29925	2,5 g / 5 g
1-(Trimethylsilyl)-1-propyne 98%	22353	1 g / 5 g	Tetrakis(triphenylphosphine)palladium(0) 99%	20238	1 g / 5 g
1,4-Bis(trimethylsilyl)-1,3-butadiyne 98%	22539	5 g	Palladium(II)acetate	19518	2 g / 10 g
3-Trimethylsilyl-2-propyn-1-ol 99%	31389	1 g	Palladium (5%) on Carbon	19502	10 g / 100 g
4-(Trimethylsilyl)-3-butyn-2-one 98%	36780	5 g	Palladium (10%) on Carbon	19503	10 g / 50 g
(Triisopropylsilyl)acetylene 97%	36874	5 g / 25 g	Copper(I)iodide 99,995%	20150	5 g / 25 g / 100 g
Phenylacetylene 98%	15246	25 g / 100 g	Copper(I)iodide 98%	19490	250 g / 1 kg

¹ K.Sonogashira, Y.Tohda and N.Hagihara, Tetrahedron Lett., 1975, 4467-4470.

² C. E. Castro, R. D. Stephens, J. Org. Chem. 28, 2163 (1963). C. E. Castro, R. D. Stephens, J. Org. Chem. 28, 3313 (1963).

³ Organikum 21st ed. Wiley-VCH-Verlag Weinheim 2001.

⁴ R.R.Tykwinsky, Angew. Chem.Int.Ed. Engl. 2003, 42, 1566

⁵ G.Pratviel, J.Bernadou, B.Meunier, Angew. Chem. Int.Int.Ed. Engl. 1995, 34, 746; K.C.Nicolau, W.-M. Dai, Angew. Chem. Int.Ed. Engl. 1991, 30, 1387.

⁶ A.G.Myers, P.M.Harrington, E.Y.Kuo, J.Am.Chem.Soc. 113 (1991) 694; A.G.Myers, M.M.Alauddin, M.A.M.Fuhray, Tetrahedron Lett. 30 (1989) 6997.

⁷ Y.Nishihara,, I.Ikegashira, K.Hirabayashi, J.Ando, A.Mori, T. Hiyama, J.Org.Chem. 2000, 65, 1780.

⁸ A.Mori, M.S.M.Ahmed, A.Sekiguchi, K.Masui, T.Koike, Chem.Lett. 2002, 756.

⁹ R.G.Heidenreich, K.Köhler, J.G.E.Krauter, J.Pietsch, Synlett 2002, 1118

¹⁰ A. Köllhofer, T. Pullmann, H. Plenio, Angew. Chem. 2003 115, 1086

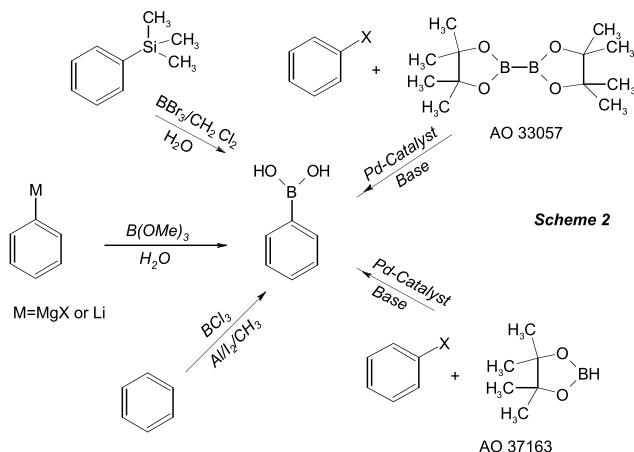
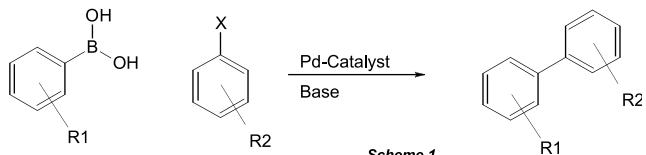
¹¹ D. Gelman, S.L.Buchwald, Angew.Chem. 2003, 115, 6176.



SUZUKI-REACTION¹

Precious-Metal catalysts from Acros Organics for coupling reactions in organic synthesis (III)

Amongst the growing number of palladium-catalysed C-C-coupling reactions the Suzuki-Miyaura-reaction² plays a leading role. In this reaction an aryl-halogenide is coupled with a aryl- or vinyl-boronic acid or boronic-ester to unsymmetric biaryles (*Scheme 1*).



Major advantages of the Suzuki-reaction are

- The stability of the boron-reagents³
- The easy access to a broad variety boronic-acids through different synthetic pathways (*Scheme 2*)^{4,5}
- The tolerance for different functional groups
- The simple experimental conditions.

The Suzuki-Miyaura-reaction was also extended to B-alkyl compounds⁶. The effects of the catalysts, ligands, solvents and substrates have been investigated^{1,7}. The catalyst Tetrakis(triphenylphosphine)palladium is most common, but also other homogeneous catalysts as well as immobilised or heterogeneous⁸ palladium-compounds have been used.

REAGENTS FROM ACROS ORGANICS USED FOR THE SUZUKI COUPLING

Bis(pinacolato)diboron	33057	Bis(triphenylphosphine)palladium(II) chloride	29925
Pinacolborane	37163	Bis(dibenzylideneacetone)palladium	29197
Catecholborane	18290	1,2-Bis(diphenylphosphino)ethane	14791
9-Borabicyclo[3.3.1]nonane	34634	1,3-Bis(diphenylphosphino)propane	31005
Palladium(II)acetate	19518	1,4-Bis(diphenylphosphino)butane	29646
Tetrakis(triphenylphosphine)palladium	20238	Triphenylphosphine, polymer supported	36684
Tris(dibenzylideneacetone)dipalladium(0)	37071	Triphenylphosphine, polymer supported	36687
Tetrakis(acetonitril)palladium(II) BF4-	36352	Bis(neopentylglycolato)diboron	35889
(1,1'Bis-(diphenylphosphino)-ferrocene) - palladium dichloride "Pd(dpPf)Cl2"	34868	Bis(Hexylene glycolato)diboron	36634
Palladium(II)chloride, 99.995%	36967	Borontribromide 99,9%	29520
Borontribromide 1 M in Methylenechloride	19890	Borontribromide 99+%	36521
Borontrichloride 1 M in Methylenechloride	17668	Borontrichloride 1 M in Hexane	19892

+ more than 160 Boronic acids and esters

¹ N.Miyaura, Advances in Metal-Organic Chemistry, JAI Press Inc. 1998

² Miyaura, N.; Suzuki, A. Chem. Rev. **1995**, 95, 2457-2483. N. Miyaura et al., Tetrahedron Letters **1979**, 3437; N. Miyaura, A. Suzuki, Chem. Commun. **1979**, 866

³ Boronic acids and esters are crystalline, easy to handle, thermally stable, non-toxic and relatively inert to water and oxygen

⁴ synthesis of arylboronic esters: T.Ishiyama, M.Murata, N. Miyaura J.Org.Chem. **1995** 60, 7508; T.Ishiyama, N. Miyaura, J.Organometal.Che. **2000** 611 (2000) 392.

⁵ synthesis of vinyl-borinate esters by diboration or hydroboration: T.B.Marder, N.C.Norman, Topics in Catalysis **5** (1998) 63.

⁶ N.Miyaura, T.Ishiyama, M.Ishikawa, A.Suzuki, Tetrahedron Lett. **1986** 27, 6369; a review in: S.R.Chamier, D.Trauner, S.J. Danishefsky, Angew.Chem. Int.Ed.Engl **2001**, 40, 4544.

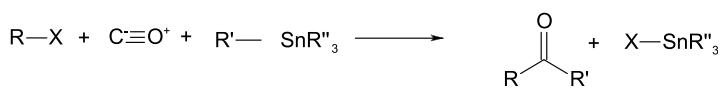
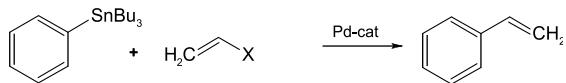
⁷ For a synthesis without phosphine-ligands; Org.Synthesis Vol 75, 61

⁸ R. Heidenreich, K.Köhler, J.G.E.Krauter, J.Pietsch Synlett **7** (2002) 1118.

STILLE-REACTION^{1,2}

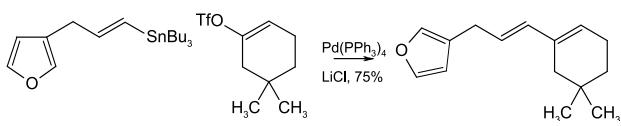
Precious-Metal catalysts from Acros Organics for coupling reactions in organic synthesis (IV)

The Stille-coupling is the palladium-catalyzed reaction between organo-stannanes and organic halides³. Typically the stannane is sp² or sp-hybridised (Aryl, alkenyl, alkynyl) but also alkyl-, allyl- and benzyl-stannanes and others have been used. The reactivity follows the order alkynyl > alkenyl > aryl > allyl ~ benzyl>alkyl. The halides are usually bromides or iodides (and also triflates), arylchlorides are less reactive but can be used in good yields with a catalyst-system Pd₂(dba)₃, CsF and tri-tert.Butylphosphine. The organic halides may be aryl, vinyl-, acyl-^{1,6,7} substituted². In the presence of carbon monoxide the coupling happens with insertion of CO.



The Stille-coupling can be influenced by additives like copper⁸⁻, and silver⁹⁻salts and Lithium chloride¹⁰. The pathway of the reaction has been studied¹¹, the catalytic cycle is similar to other palladium-

catalyzed cross-coupling reactions². The Stille coupling has found many applications in organic synthesis, due to the broad scope and good tolerance against many functional groups. Some recent examples in totals synthesis: Synthesis of Amphidinolide A¹², Synthesis of Sanglifehrin A^{13,14}, Synthesis of Callipeltoside A¹⁵, partly synthesis of Maitotoxine¹⁶. The Stille-reaction has been used with solid-supported reagents¹⁷ as well as in ionic liquids¹⁸.



Acros Organics offers a wide range of palladium-catalysts, phosphine-ligands and organo-tin-compounds for the Stille-coupling:

REAGENTS FROM ACROS ORGANICS USED FOR THE STILLE COUPLING

Some Tin Compounds from Acros Organics:

Copper(I)iodide, 99,995% anhydrous in Ampoules	20150	Tetra-n-butylin 96%	13798
Copper(I)iodide, 98%	19490	Tri-n-butylin chloride , tech. 90%	13935
Cesium fluoride 99,9%	31591	Tri-n-butylin hydride 97%	21573
Cesium fluoride 99%	18951	Tri-n-butylin cyanide 97%	21602
		Triphenyltin hydride 95%	22378
		Tributyl(vinyl)tin 96%	29423
		Tributyl(vinyl)tin 97%	35000
		Tributylethynylstannane 98%	29424
		Hexa-n-butylditin 98%	35151
		Tetraphenyltin 95%	36661
		Hexamethylditin 99%	29585
		Bis(tributylstanny)acetylene	36958
		Tributyl(3-methyl-2-but enyl)tin 90%	37022
		Tributylphenyltin	37023

¹ D. Milstein, J. K. Stille, J. Am. Chem. Soc. 100, 3636 (1978).

² J. K. Stille, Angew. Chem. Int. Ed. 1986, 25, 508-524.

³ Acetate and triflate are also possible.

⁴ for an overview over different substituents see: T.N.Mitchell,

Synthesis 1992 803

⁵ A.F.Littke, G.C.Fu, Angew. Chem. 1999 111 2568

⁶ Organic Syntheses, CV 8, 268

⁷ J.A.Soderquist, I. Rosado, Y. Marrero, C. Burgos, Arkivoc 2001, 12.

⁸V.Farina, S.Kapadia, B. Krishnan, C. Wang, L.S.Liebeskind,

J.Org.Chem. 1994 59, 5905

⁹ S. Gronowitz, P.Björk, J.Malm, A.-B. Hörmfeld,

J.Organometal.Chem. 460 (1993) 127.

¹⁰W.J. Scott, J.K.Stille, J.Am.Chem.Soc. 108 (1986) 3033.

¹¹H.Nakamura, M.Bao, Y. Yamamoto, Angew. Chem. 2001 113, 3308.

¹²H.W.Lam, G.Pattenden, Angew.Chem. 2002 114, 526.

¹³K.C.Nicolau, J.Xu, F.Murphy, S. Barluenga, O.Baudoin, H.Wei,

D.L.F. Grey, T.Oshima, Angew. Chem 1999 111 2599

¹⁴M.Duan, L.Paquette, Angew. Chem 2001 113 3744.

¹⁵B.M.Trost, O.Dirat, J.L.Gunzner, Angew.Chem 2002 114 869.

¹⁶K.C.Nicolau, M.Sato, N.D.Miller, J.L. Gunzner, J.Renaud, E.Untersteller, Angew.Chem 1996 108 952.

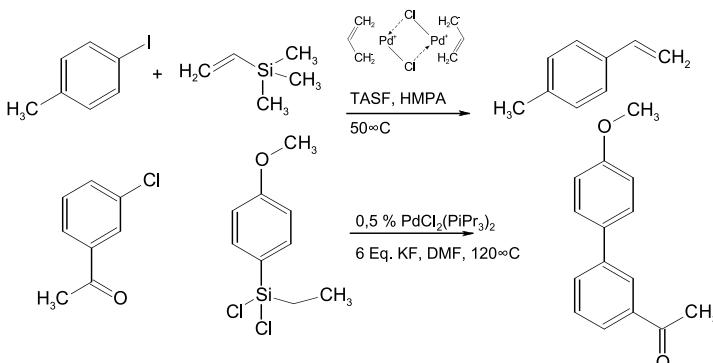
¹⁷R.Franzén, Can.J.Chem. 78 957 (2000).

¹⁸S.T.Handy, X. Zhang Org.Lett. 2001, 3 233.



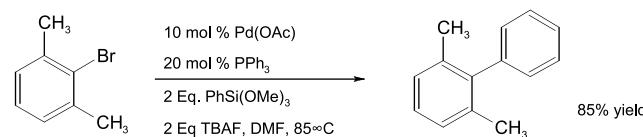
HIYAMA-COUPING^{1,2}

Precious-Metal catalysts from Acros Organics for coupling reactions in organic synthesis (V)



Recently the use of siloxanes and of silacyclobutanes⁶ in the Hiyama-coupling has been reported. The reaction tolerates several functional groups and also different aromatic or vinylic systems can be transferred⁷.

The Hiyama-Coupling is the palladium-catalysed reaction between aryl- and alkenyl- halogenides or -triflates with organo-silanes. The reaction rate is increased by activating the silane with fluoride and by using chloro- and fluorosilanes instead of trimethylsilanes³. Also microwaves have been used to accelerate the reaction rate⁴. The Hiyama-coupling is comparable with the Stille-coupling with the advantage of avoiding toxic tin-compounds in the reaction.



REAGENTS FOR THE HIYAMA COUPLING FROM ACROS ORGANICS

Vinyltrimethylsilane, 97%	20033
Tetravinylsilane, 97%	31373
Triethylvinylsilane, 97%	31377
1,1-Bis(trimethylsilyloxy)-2-trimethylsilylethene	33101
Triphenylvinylsilane, 95%	35099
(1-Bromovinyl)trimethylsilane, 97%	40328
Triethoxyvinylsilane, 97%	17461
Vinyltrimethoxysilane, 98%	21652
Vinyl tris(2-methoxyethoxy) silane, 96%	25051
Vinyltriacetoxysilane, monomer, 90%	25056
Vinyltris(trimethylsilyloxy)silane, 95%	33847

Phenyltrimethoxysilane

37064

Dichloromethylphenylsilane, 98%

14738

Tetrabutylammoniumfluoride, 1 M in tetrahydrofuran

20195

Tetrabutylammoniumfluoride, trihydrate, 99%

22108

A COMPREHENSIVE RANGE OF FLUORINATING AGENTS IS AVAILABLE AT ACROS ORGANICS.

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Phenyltrichlorosilane, 95%	13100
Dichloromethylvinylsilane, 97%	14743
Allyldichloromethylsilane, 97%	33819

AND MANY MORE SILANES, CHLOROSILANES AND SILOXANES...

PALLADIUM CATALYSTS

Bis(triphenylphosphine)-palladium(II)chloride, 98%	29925
Allylpalladium chloride, dimer, 98%	20683
Tetrakis(triphenylphosphine)-palladium(0), 99%	20238

¹ Y. Hatanaka, and T. Hiyama, J. Org. Chem., 1988, 53, 918. Y. Hatanaka, and T. Hiyama, Pure.Appl.Chem. 1994, 66, 1471.

² A.F.Littke, G.C.Fu, Angew.Chem. 2002, 114, 4350

³ K. Gouda, E.Hagiwara, Y.Hatanaka, T.Hiyama, J.Org.Chem. 1996 61, 7232.

⁴ U.S.Sørensen, J.Wede, E.Pombo-Villar, ECSOC-5, September 2001.

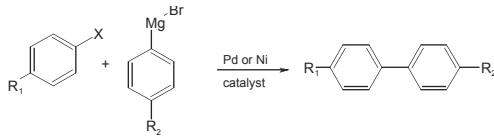
⁵ P.DeShong, C.J.Handy, M.E.Mowery, Pure.Appl.Chem. 9 2000 1655, M.E.Mowery, P.DeShong, Org.Lett, 1999 2137.

⁶ S.E.Denmark, J.Y.Chi, J.Am.Chem.Soc., 1999, 121, 5821.

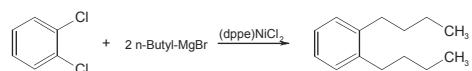
⁷ K. Hosoi, K. Nozaki, T. Hiyama, Proc. Japan Acad., 78, Ser. B (6), 154-160 (2002). K. Hosoi, K. Nozaki, and T.Hiyama, Chem.Lett, 2002, 138.

KUMADA-COUPING^{1,2,3}

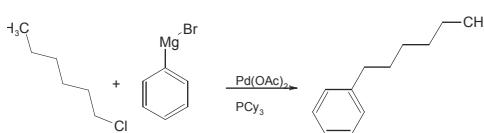
Precious-Metal catalysts from Acros Organics for coupling reactions in organic synthesis (VI)



The Kumada-coupling is the nickel⁴- or palladium-catalysed reaction between aryl- and vinyl-halogenides or -triflates and aryl-, alkenyl- or alkyl- grignard-reagents^{5,6}. Also heteroaryl⁷ and alkyl⁸-halides can be coupled with Grignard reagents.



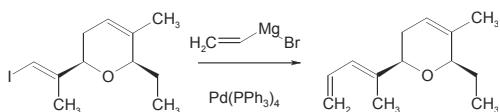
The reactivity of the halogenides follows the order I > Br > Cl when Palladium is used as catalyst, whereas with certain nickel-catalysts the order is: Cl > I > Br⁵.



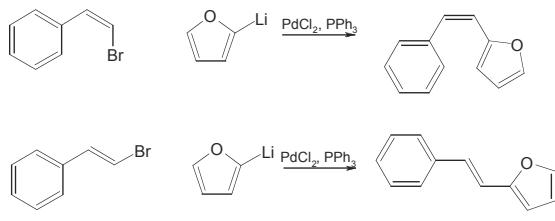
(Z)-Alkenyl-grignards couple non-stereospecific with nickel catalysts², but the reaction is stereospecific (“retention of configuration”) with palladium-catalysts⁹. The phosphine-ligand has also a strong influence on the yield. Bidentate phosphines generally bear a higher activity than monodentate phosphines. Bis(diphenylphosphino)propane (AO 31005) is optimal for most reactions².

The Kumada-coupling is somewhat limited because of the incompatibility of Grignard-reagents with certain functional groups¹⁰.

Murahashi et al^{11,12} have used numerous functionalized and non-functionalized organolithium compounds instead of Grignard-reagents for a Kumada-like coupling reaction.



In a recent example the Kumada coupling was used for an intermediate step in the total synthesis of (+)-Ambrucitin¹³.



SOME CATALYSTS AND REAGENTS FROM ACROS ORGANICS FOR THE KUMADA COUPLING

Nickel & Palladium catalysts and Ligands

[1,3-Bis-Diphenylphosphino-propane] nickel(II)chloride, 99%	29159	1,2-Bis(dicyclohexylphosphino)ethane nickel(II) chloride	30116
Nickel acetylacetone, 96%	12826	1,1'-Bis-(diphenylphosphino)ferrocene	34801
Bis(triphenylphosphine)nickel(II)chloride, 98%	21750	1,2- Bis-(diphenylphosphino)ethane, 98+%	14791
Tetrakis(triphenylphosphine)nickel(0), 95%	22398	1,3-Bis(diphenylphosphino)propane, 97%	31005
[1,2-Bis-Diphenylphosphino-ethane] nickel (II) chloride	36323	1,4-Bis-(diphenylphosphino)butane, 98%	29646
Bis(triphenylphosphine)nickel(II)bromide, 99%	31632		
Nickel(II) chloride hexahydrate, 99.9999%	19357	Bis(triphenylphosphine)palladium(II)chloride, 98%	29925
Nickel(II) chloride hexahydrate, p.a.	27051	Tetrakis(triphenylphosphine)palladium(0), 99%	20238
		1,1'-Bis(diphenylphosphino)ferrocene palladium(II)dichloride, complex with dichloromethane	34868

¹ M.Kumada, J.Am.Chem.Soc. 1972 94 4374.

² M.Kumada, Pure Appl. Chem. 1980 52, 669.

³ G.C.Fu, A.F.Little, Angew.Chem. 2002, 114, 4363.

⁴ V.P.K.Böhm, T. Weskamp, C.W.K. Gstöttmayr, W.A. Herrmann

Angew. Chem. 2000, 112, 1672

⁵ K.Tamao, K.Sumitano, Y.Kiso, M.Zemayashi, A.Fujioka, S.-I.Komada, J.Nakajima, A.Minato, M.Kumada, Bull.Soc.Chim.Jap. 49 (1976) 1958

⁶ M. Kumada, K. Tamao, and K. Sumitano, Organic Syntheses, CV 6, 407

⁷ K.Tamao, S.Komada, J.Nakajima, M.Kumada, A.Minato, K.Suzuki, Tetrahedron 38 (1982) 3347.

⁸ A.C.Frisch, N. Shaikh, A.Zapf, M.Beller, Angew.Chem. 2002, 114, 4218.

⁹ S.I.Murahashi, J.Organometal.Chem. 653 (2002) 27.

¹⁰ Kumada-coupling with „sensitive“ Grignard-reagents: V.Bonnet, F. Mongin, F.Trécourt, G.Quéguiner, P.Knochel, Tetrahedron Lett. 42 2001, 5717.

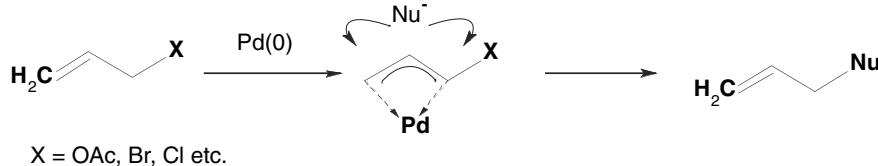
¹¹ M. Yamamura, I.Moritani, S.-I. Murahashi, J.Organometal.Chem. 1975 91 C39; S.-I. Murahashi, M.Yamamura, K.Yanagisawa, N.Mita, K.Kondo, J.Org.Chem. 1979, 44 2408.

¹² S.I.Murahashi, T.Naota, Y.Tanigawa, Organic Syntheses, CV 7, 712.

¹³ P.Liu, E.N.Jacobsen, J.Am.Chem.Soc. 2001, 123, 10772.

TSUJI-TROST-REACTION^{1,2}

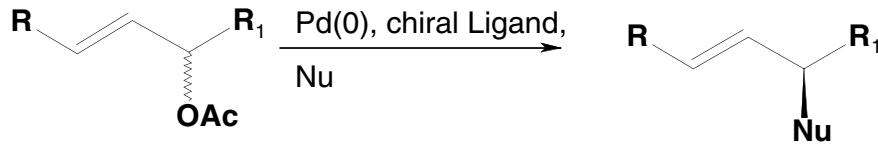
Precious-Metal catalysts from Acros Organics for coupling reactions in organic synthesis (VIII)



ethylacetooacetate. A broad variety of allylic compounds can be used⁴ although allyl-acetates are most common. The chemo-, regio- and stereoselectivity⁶ of the Tsuji-Trost-reaction have been intensively studied⁷. The enantioselectivity with chiral phosphine-ligands^{8,9,10,11,12}, was also featured by numerous extensive studies¹³.

The allylic substitution can also be catalysed with other metal-complexes like $[\text{Ir}(\text{COD})\text{Cl}]^{14}$ (AO 36938) and especially some tungsten and molybdenum complexes, which can react with opposite regioselectivity compared with the palladium complexes^{15,16}.

The Tsuji-Trost reaction is the widely used palladium catalysed substitution of allylic- or propargylic³-compounds with (carbon)-nucleophiles like enolates or other stabilised carbanions⁴ such as α -sulfonyl-, α -nitro- or α -cyanocarbanions⁴. The reaction proceeds through allyl-palladium intermediates⁵. In the first example Tsuji¹ reported the reaction of allylpalladium chloride dimer (AO 20683) with ethylmalonate and



REAGENTS FROM ACROS ORGANICS FOR THE TSUJI-TROST REACTION

Allylpalladium chloride dimer, 98%	20683
Tetrakis(triphenylphosphine)palladium(0), 99%	20238
Tris(dibenzylideneacetone)dipalladium-chloroform adduct	36934
Bis(triphenylphosphine)palladium(II)chloride, 98%	29925
Palladium(II) acetate, 47.5% Pd	19518
Chlorobis(cyclooctene)iridium(I), dimer, 97%	36938
Allyl acetate, 99%	18065
Neryl acetate, 97%	37640
trans-2-Hexenyl acetate, 98%	31053
3,4-Diacetoxy-1-butene, 97%	40631

¹ J.Tsuji, Tetrahedron Lett. 1965 4387.

² B.M.Trost, T.J.Fullerton, J.Am.Chem.Soc., 95 (1973) 292.

³ J.Tsuji, T.Mandai, Angew.Chem. 1995, 107, 2830

⁴ J. Tsuji, I. Shimizu, I.Minami, Y. Ohashi, T.Sugura, K.Takahashi, J.Org.Chem. 1985, 50, 1523

⁵ M.Moreno-Manas, F.Pajuelo, T.Parella, R.Pleixats, Organometallics 1997 16,205.

⁶ U.Kazmaier, F.L.Zumpe, Angew.Chem. 2000 112, 805

⁷ C.G. Frost, J.Howarth,, J.M.J. Williams, Tetrahedron Asymmetry 1992, 3, 1089

⁸ O.Reiser, Angew.Chem. 1993 105, 576.

⁹ J.Sprinz, G.Helmchen, Tetrahedron Lett. 1993, 34, 1769.

¹⁰ B.M.Trost, G.M.Schroeder, J.Kristensen, Angew.Chem 2002 114, 3642

¹¹ R.Prétot, A.Pfaltz, Angew.Chem., 1998, 110, 337.

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¹⁵ B.M.Trost, M.Lautens, J.Am.Chem.Soc. 1982, 104, 5543;

¹⁶ B.M.Trost, M.-H.Hung, J.Am.Chem.Soc. 1983 , 105, 7757.

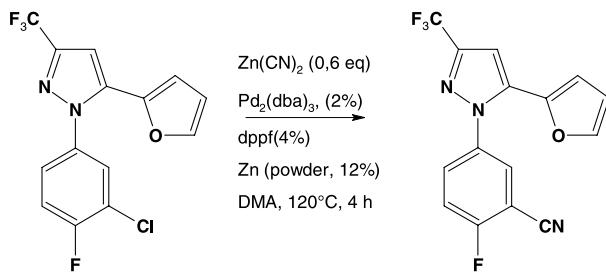
¹⁷ G.C.Lloyd-Jones, A.Pfaltz, Angew.Chem. 1995, 107, 534.



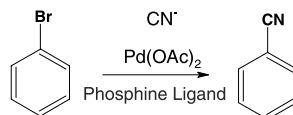
CYANATION OF AROMATIC HALIDES

Precious-metal catalysts from Acros Organics for coupling reactions in organic synthesis (IX)

Aromatic nitriles are important pharmaceuticals¹ and agrochemicals and are also key-intermediates for the synthesis of carboxylic acids, benzyl amines and other important chemicals. The substitution of aromatic halides by cyanide is, amongst others², a general route to make aromatic nitriles.



Lit. 14a



The well known synthesis via the Rosenmund-von-Braun-reaction^{3,4} with stoichiometric amounts of copper(I)cyanide requires unfortunately harsh reaction conditions. The catalytical reactions with nickel^{5,6,7-} and palladium^{8,9,10,11,12} compounds have recently opened a direct and rapid approach to aromatic nitriles. These reactions proceed at relatively mild conditions and have, depending on the reaction conditions, partly very good yields.

A limitation is the fact that the catalyst is often deactivated by cyanide ions^{6,13}. Another limit is the low reactivity of the cheap and easily available aryl-chlorides with palladium-catalysts^{1,14}. Both problems which can be overcome by the right choice of the reaction conditions, solvents and reagents^{6,13}.

SOME REAGENTS FROM ACROS ORGANICS FOR THE CATALYTIC CYANATION

Cyanides

Zinc cyanide, 98%	36807
Trimethylsilyl cyanide, 98%	19956
Potassium cyanide, p.a.	19660
Sodium cyanide, ACS	42430
Copper(I) cyanide, 99%	20208

Phosphine ligands/Additives

1,5-Bis(diphenylphosphino)pentane, 97%	32085
1,4-Bis(diphenylphosphino)butane, 98%	29646
1,1'-Bis(diphenylphosphino)ferrocene	34801
Copper(I) iodide, 99.995%	20150
N,N,N',N'-Tetramethylethylenediamine, 99%	13845
Cobalt(II) chloride, anhydrous, 97%	21413

Nickel and palladium catalysts

Palladium(II) acetate, 47.5% Pd	19518
Palladium(II) chloride, 59% Pd	19520
Bis(dibenzylideneacetone)palladium	29197
Bis(triphenylphosphine)nickel(II)chloride 98%	21750
Bis(triphenylphosphine)nickel(II)bromide 99%	31632

Tetrakis(triphenylphosphine)palladium(0), 99%	20238
[1,3-Bis(diphenylphosphino)propane]nickel(II)chloride, 97%	29159
Nickel(II) bromide, 99%	20336

¹ M.Sundermeier, A.Zapf, S.Mutyal, W.Baumann, J.Sans, S.Weiss, M.Beller, Chem.Eur.J. 2003 9, 1828.

² The Sandmeyer-reaction and the ammonoxidation of toluenes are alternative routes.

³ K.W. Rosenmund, E. Struck, Chem.Ber., 1916 52, 1749; J.von Braun, G. Manz, Ann.der Chem. 1931 488, 111.

⁴ See i.e. J.E.Callen, Organic Syntheses, CV 3, 212; M.S.Newman, Organic Syntheses, CV 3, 631.

⁵ Y.Sakakibara, Y.Ido, K.Sasaki, M.Sakai, N.Uchino, Bull.Soc.Chem.Jap 1993 66, 2776.

⁶ Y.Sakakibara, F.Okuda, A.Shimabayashi, K.Kirino, M.Sakai, N.Uchino, K.Takagi Bull.Soc.Chim.Jap. 1988 61, 1985.

⁷ L.Cassar, M.Fòa, F.Montanari, G.P.Marinnelli, J.Organometal.Chem. 1979 173, 335.

⁸ N.Chatani, T.Hanafusa, J.Org.Chem. 1986 51, 4715.

⁹ With other metal-salts as cocatalyst: B.A.Anderson, E.C.Bell, F.O.Ginah, N.K.Harn, L.M.Pagh, J.P.Wepsiec, J.Org.Chem. 1998 63, 8224.

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¹¹ Under phase transfer conditions: T.Okano, J.Kiji, Y.Toyooka, Chem.Lett. 1998 425.

¹² P.E.Maligres, M.S.Waters, F.Fleitz, D.Askin, Tetrahedron Lett. 1999 40 8193.

¹³ M.Sundermeier, A.Zapf, M.Beller, Angew.Chem. 2003 115, 1700.

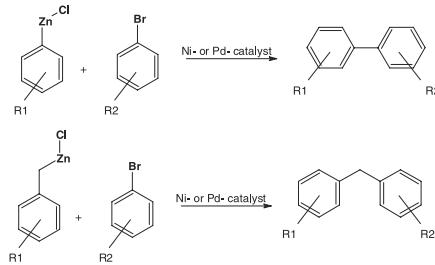
¹⁴ Non-activated arylchlorides are difficult to replace by palladium catalysts: a) F.Jin, P.N.Confalone, Tetrahedron Lett. 2000 41, 3271; b) M.Sundermayer, A.Zapf, M.Beller, J.Sans, Tetrahedron Lett. 2001 42, 6707.

NEGISHI-COUPING^{1,2}

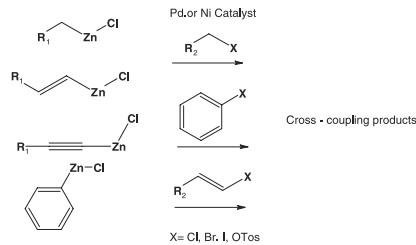
Precious-metal catalysts from Acros Organics for coupling reactions in organic synthesis (X)

The Negishi-coupling is a widely used nickel³- or palladium-catalysed reaction for the synthesis of unsymmetrical biaryls⁴ and biaryl-methanes⁵ from arylzinc halides or benzylic zinc halides.

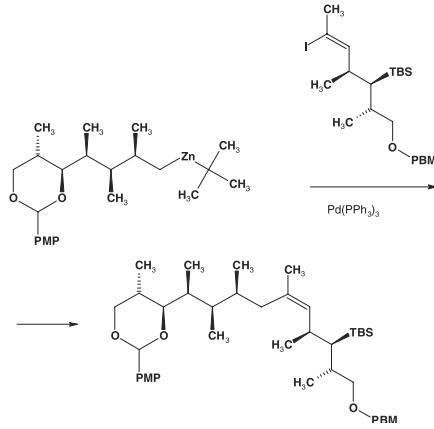
Alkyl^{6,7,8,9,10} alkenyl^{11,12} and alkynyl¹³ zinc halides can also be used for the coupling as well as wide variety of substrates like aryl-, alkyl- and alkenyl¹⁴ halides and -tosylates⁷. Also heterocycles like halogen furans and halogenated thiazoles have been utilized successfully¹⁵.



Besides the broad scope of reactants also many functional groups can be present in the molecules^{16,17,18} because the zinc-organic compounds are much more tolerant than lithium- or magnesium-organic compounds. The zinc-reagents¹⁹ for use in the Negishi-coupling can be prepared by direct insertion²⁰ or exchange-reactions¹⁶.



Due to the mildness, (stereo- and chemo-) selectivity and high yields the Negishi-coupling has been successfully used in the synthesis of complex molecules²¹. A recent example is the formation of a key intermediate in the total synthesis of (+)-discodermolide²².



USEFUL PRODUCTS FOR THE NEGISHI-COUPLING FROM ACROS ORGANICS

Tetrakis(triphenylphosphine)palladium(0), 99%	20238	Dimethylzinc, 2.0M solution in toluene	37724
Bis(triphenylphosphine)palladium(II)chloride, 15% Pd	19732	Diethylzinc, 15 wt.% solution in hexane	20551
Bis(triphenylphosphine)palladium(II)chloride, 98%	29925	Diethylzinc, 1.5M solution in toluene	37731
Nickelacetylacetone, 96%	12826	Tri-o-tolylphosphine, 99%	42232
Zinc, 5% suspension in THF, highly active Rieke® metal	36917	Tri-m-tolylphosphine, 98%	31728
Zinc chloride, 1.0M solution in diethyl ether	37005	Tri-p-tolylphosphine, 95%	42233
Zinc chloride, 0.5M solution in THF	37006	Tricyclohexyl phosphine, 97%	42161

¹ E.-I.Negishi, J.Organometal.Chem. 653 (2002) 34.

² E.-I.Negishi, Acc.Chem.Res. 15 1982, 340.

³ With Cobalt: H.Avedissian, L.Béillon, R.Cahiez, P.Knochel, Tetrahedron Lett. 39 1998 6163.

⁴ J.A.Miller, R.P.Farrell, Tetrahedron Lett. 39 1998 6441.

⁵ E.-I.Negishi, A.O.King, N.Okukado, J.Org.Chem.

1977 42, 1821.

⁶ E.-I.Negishi, L.F.Valette, M.Kobayashi, J.Am.Chem.Soc.

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⁷ J.Zhou, G.C.Fu, J.Am.Chem.Soc. 2003 125, 12527.

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⁹ A.E.Jensen, P.Knochel, J.Org.Chem., 2002, 67, 79.

¹⁰ P.Knochel, F.Langner, A.Longeau, M.Rottländer, T.Stüdemann, Chem.Ber. 1997, 130, 1021.

¹¹ S.Babu, E.-I.Negishi, J.Am.Chem.Soc 98 1976 6729.

¹² X.Zeng, M.Qian, Q.Hu, E.I.Negishi, Angew. Chem. 2004 116, 2309.

¹³ E.-I.Negishi, L.Anastasia, Chem.rev. 2003 103, 1979.

¹⁴ A.Palmgren, A.Thorarensen, J.-E.Bäckvall, J.Org.Chem. 63 1998 3764

¹⁵ Th.Bach, S.Heuser, J.Org.Chem. 67 2002 5789.

¹⁶ A.Boudier, L.O.Bromm, M.Lotz, P.Knochel, Angew.Chem. 2000 112 4584.

¹⁷ P.Knochel, R.D.Singer, Chem.Rev. 93 1993 2117.

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¹⁹ R.D.Rieke, M.V.Hanson, Tetrahedron 53 1997 1925.

²⁰ S.Huo, Org.Lett. 5 2003 423.

²¹ E.-I.Negishi, Z.Owczarczyk, Tetrahedron Lett, 32 1991 6683.

²² A.B.Smith, T.J.Beauchamp, M.L.LaMarche, M.D.Kaufman, Y.Qiu, H.Arimoto, D.R.Jones, K.Kobayashi, J.Am.Chem.Soc. 2000 122, 8654.



N-HETEROCYCLIC CARBENES

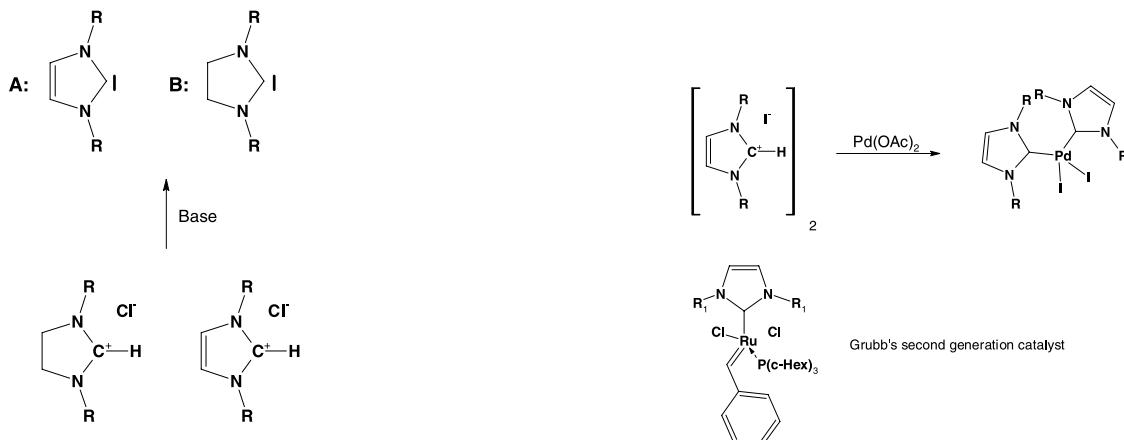
AS NEW LIGANDS FOR CROSS-COUPLING AND METATHESIS REACTIONS

Precious-metal catalysts from Acros Organics
for coupling reactions in organic synthesis (XI)

N-heterocyclic carbenes (NHC) have emerged as a new class of σ -donor ligands with similar and even superior electronic characteristics as phosphine-ligands¹. The NHC's A and B can be easily prepared from the corresponding imidazolium-ions and imidazolidinium ions with base^{2,3,4,5}.

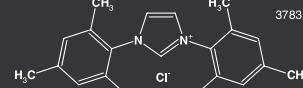
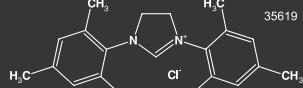
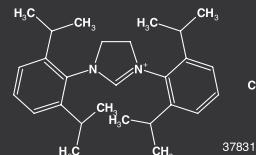
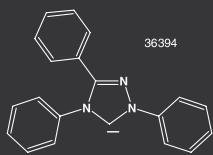
In the presence of a suitable metal the NHC form complexes⁶ which are very useful as catalysts for cross-coupling reactions⁷ (i.e. with palladium) or metathesis^{8,9,10} reactions (with Ruthenium).

Compared with phosphine ligands, the NHC-metal complexes have a very high catalytical activity combined with a improved stability and endurance of the catalyst under reaction conditions⁷.



SOME EXAMPLES FOR N-HETEROCYCLIC CARBENES AND CARBENE-PRECURSORS FROM ACROS ORGANICS

1,3,4-Triphenyl-4,5-dihydro-1H-1,2,4-triazol-5-ylidene	36394
1,3-Bis(2,4,6-trimethylphenyl)imidazolium chloride, 95%	35619
1,3-Bis(2,6-diisopropylphenyl)-imidazolium chloride	37831
1,3-Diadamantyl-imidazolium chloride	37832
1,3-Bis(2,4,6-trimethylphenyl)-imidazolidinium chloride	37833
1,3-Bis(2,6-diisopropylphenyl)-imidazolidinium chloride	37834



¹ W.A.Hermann, Angew.Chem.Int.Ed. Engl. 2002, 41, 1290

² W.A.Hermann, Ch.Köcher, L.J.Gooßen, G.R.J.Artus, Chem.Eur.J. 1996, 2, 1627.

³ M.Regitz, Angew.Chem. 1996, 108, 791.

⁴ W.A.Hermann, Ch.Köcher, Angew.Chem. 1997, 109, 2256

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⁶ W.A.Hermann, M.Eilson, J.Fischer, Ch.Köcher, G.R.J.

Artus, Chem.Eur.J. 1996, 2, 772.

⁷ A.C.Hillier, G.A.Grasa, M.S.Viciu, M.H.M.Lee, C.Yang, S.P.Nolan, J.Organometal.Chem. 653 2002 69.

⁸ M.Scholl, T.M.Trnka, J.P.Morgan, R.H.Grubbs, Tetrahedron Lett. 1999 40, 2247.

⁹ L.Ackermann, A.Fürstner, T.Weskamp, J.F.Kohl,

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¹⁰ A.Fürstner, Angew.Chem. 2000, 112, 3140

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